Index

to

1930 TRANSACTIONS

A

	_
	Page
Air and oil quenching and drawing of alloy cast irons	877
Air furnace slags, Characteristic analyses of	24
Air Furnaces:	
Combustion chamber in	6
Design of	4
Economic advantages of, for melting malleable iron	2
Pulverized-coal-fired, for melting malleable iron	1
Refractory shapes for	12
Sulphur removal from malleable iron in	15
Tests of refractories for	14
Walls in	6
Alloy Cast Iron:	-
Air and oil quenching and drawing of	877
Chemical analyses of	877
Some phases of heat treatment of cylinder and	865
Water quenching of	877
Alloy ingot troubles in brass foundry, Overcoming	193
Alloys:	100
Application of deep-etching to red brass	811
Used in die casting	725
Aluminum:	
Ideal sand for casting	76
Pouring technique for	87
Pouring temperatures of	86
Specific volumes of liquid	134
Aluminum Alloy Castings:	202
Comparison of methods of testing	69
Core design factors for	74
Variables which affect strength of	67
Aluminum bronze, Application of deep-etch testing to yellow brasses	٠.
and	819
Aluminum Castings:	
Care of melting and of holding pots and ladles for	85
Chills for	82
Core mixtures for	79
Gating	80
Pattern design as affecting properties of	73
Risers for	83
Shrinkage and hot shortness of	
Stronger, by improved foundry practice	65
Study of test bars for	67
Aluminum foundry sand	582
Annealing duplex-melted malleable iron	572
Apprentice Training:	
Australian foundries	151
Discussion on	775
Apprentice training committee, Report of, 1930	771

	Page
Apprentices:	
Need for training foundry	761
Training foundry	767
Australian foundries, Apprentice training in	151
Australian plants, Steel founding as practiced in	146
Australian Steel Foundries:	
Molding sand control in	156
Synthetic sands in	163
Auto Cylinder Cast Iron:	
Physical property changes on heating	869
Some phases of heat treatment of alloy and	865
Automotive Castings:	
Facing mixtures for	528
Production of, in synthetic foundry sands	518
В	
Bentonite as bonding material for steel foundry sands	314
Bibliography on properties and tests of cast iron	710
Blistering in enameling cast iron, Study of, as affected by burned-in	110
molding sand	340
Blistering tendency of some cast irons when enameled	332
Blows and pin-hole penetration of steel castings, Factors in	315
Bond clay additions, Effects of, to steel molding sand	312
Bond clays, Methods of testing and comparing	481
Bonding, Bentonite as material for, of steel foundry sands	314
Borings:	017
Briquetting cast-iron, for use in cupola	460
Cost data on using briquetted cast-iron, in cupola	465
Melting loss in cupolas using briquetted cast-iron	462
Modern briquetting machine for cast-iron	461
Brass:	101
Deep-etch test of	810
Test procedure for deep-etching.	811
Brass alloys, Application of deep-etching to red	811
Brass castings, Effect of hot pouring on	816
Brass Foundry:	010
Ingot versus virgin metal in	198
Overcoming alloy ingot troubles in	193
Secondary metal in	
Brass ingot metal in industry, Application of	196
Brasses, Application of deep-etch testing to aluminum bronze and	100
yellow	819
Brinell hardness of cast iron	708
Brinell hardness of gray cast from after heating 500 hours	831
Briquetted Cast-Iron Borings:	001
Cost data on using, in cupola	465
Metal loss in cupolas using.	462
	460
Briquetted cast-iron borings for use in cupolas	461
Bronze, Application of deep-etch testing to yellow brasses and alumi-	AOT
	826
num	020
C	
Carbide-silicon-base refractory cements for nonferrous furnaces	656
Carbide-silicon refractories for nonferrous furnace linings	444
Carbon:	
Combined, in gray cast iron after heating 500 hours	830
Curious relation between phosphorus, sulphur and, in cast iron	427

1	Page
Carbon:	
Effect of, on resistance to threading of malleable castings Effect of combined and temper, on enameling cast iron	226 356
Sulphur and, in cupola iron	385
Carbon content, Tendency for cast irons to attain same, on repeated	000
melting	386
Carbon content of cast iron, Effect of chromium on	803
Cast Iron:	
Air and oil quenching and drawing of alloy	877
Analytical procedure for determining high sulphur in	396
Application of induction furnace for melting	438
Bibliography on properties and tests of	710
Blistering tendency of, when enameled	332
Brinell hardness of	708 831
Brinell hardness of, after heating 500 hours	385
Carbon and sulphur in cupola	
Chemical analyses of alloy	877
Chill tests for	397
Chrome-nickel-manganese compositions, Heat treatment of	879
Combined carbon in, after heating 500 hours	830
Comparison of cupola and electric-furnace melted	758.
Compression strength of	702
Correlation of mechanical tests for	673
Criteria of quality of	675
Curious relation between carbon, sulphur and phosphorus in	427
Data on low-temperature heat treatment of	827
Data on softening points of	871
Deflection in transverse tests of	699
Diesel-engine liner castings of	845
Effect of chromium on carbon content of	803
Effects of chromium on enameling of	345
Effects of combined and temper carbons on enameling	356 682
Effects of composition and rates of cooling on	832
Effects of nitrogen in enameling.	
Effects of quenching mediums on	
Effects of removal of skin on strength of	688
Effects of surface layers on enameling of	
Effects of variations in melting conditions on	683
Effects of various heat treatments on physical properties of	875
Effects of water quenching on chrome-nickel-manganese	882
Effects on, of prolonged heating at 800-1100 degs. Fahr	826
Electric furnace melting of	749
Enameling test "range" method for	367
	633
Examination of pearlite in	636
Fatigue tests of	709
Fluidity tests of	807
Ideal analysis of stove-plate.	100
Induction furnaces for nonferrous metals and	433 389
	627
Keep's shrinkage test for	
Method for showing steadite in	
Methods of chemical analyses of	
Modulus of elasticity of	719
Operating costs of melting, in electric furnace	751
Physical property changes on heating auto-cylinder	869
Quick method for polishing specimens for metallographic ex-	
amination of	631

	Page
Cast Iron:	
Recent specifications for	703
Relations between mechanical tests of	687
Relations between sulphur and manganese in	419
Repeated impact tests of	707
Riser and feed heads for	
Shearing test for	627
Silicon variation effects on tensile strength of	699
Some phases of heat treatment of cylinder and alloy	865
Steel in charges of	404
Study of blistering in enameling, as affected by burned-in mold-	
ing sand	340
Temperature measurements of	392 386
Tendency for, to attain same carbon contents on repeated melting	701
Tensile strength of	397
Test bars for	866
Transverse and tensile strength relations of series of	700
Transverse strength of	689
Variations in behavior of	676
Water quenching of alloy	877
Cast-Iron Borings:	011
Briquetting, for use in cupola	460
Cost data on using briquetted, in cupola	465
Melting loss in cupolas using briquetted	462
Modern briquetting machine for	461
Cast iron mixtures, Chromium in	801
Cast Metals:	
Change in specific volume of	125
Densities of	115
Liquid shrinkage of	107
Casting:	
Ideal sand for aluminum	76
Slush	723
Castings:	000
Costs of individual	606
Feeding, without risers	59
Gating and pouring iron	41
Gating shell	57 536
X-ray examination of, to improve production methods	70
Chemical analyses of alloy cast iron	877
Chemical analyses of cast iron, Methods of	396
Chemical specifications for core oils, Value of	98
Chemistry of malleable iron melting	37
Chill tests for cast irons	397
Chills for aluminum castings	82
Chrome-Nickel-Manganese Cast Iron:	
Effects of water quenching	882
Heat Treatment of	879
Chromium:	
Effect of, on carbon content of cast iron	803
Effects of, on enameling of cast iron	345
Chromium in cast iron mixtures	801
Clay bond additions to steel molding sand, Effects of	312
Clays, Methods of testing and comparing bond	481
Cleanliness:	100
As an aid in reducing foundry costs	189
As an aid to safety work	191
Neatness and, as an aid to foundry operation	186
Coal, Combustion of powdered	00

1	age
Coal for pulverized-coal firing of malleable furnace	35
Handling	174
Physical and chemical data on	425
Requirements of, for cupola melting of malleable iron	567
Some properties of foundry	385
Use of pitch, in cupola	393
Colloidal properties of foundry sands	514
Colloids, Tests for, in foundry sands	483
Combustion chamber in air furnace	6
Compound grains in foundry sand	511
Compression test for weakly bonded unbaked cores	492
Compressive strength of cast iron	702
Compressive strength test of foundry sands	483
Conservation of foundry sands, Report of committee on reclamation	
and, 1930	516
Contraction:	
Definition of shrinkage, solidification and	42
Definition of shrinkage and	109
Determination of solid	113
Control and improvement of gray iron manufacture, Simple methods	
for	625
Conveyor systems, Mold	552
Conveyors, Core room	273
Cooling rate, Effects of composition and, on cast iron	682
Core mixtures for aluminum castings	. 79
Core Oils:	
Chemical specification for	98
Iodine number as measure of oxidation of	101
Value of analysis and specification for	97
Core oven, Standard laboratory, for baked core tests	488
Core ovens for continuous baking	274
Core room, Materials handling in	273
Cere room conveyors	273
Core Sand:	
Reclamation of	533
Standard sand for testing mold and	483
Tensile strength test of	486
Core sand mixtures, Tensile strength test for	492
Core tests, Report of sub-committee on, 1930	480
Core tests, Standard laboratory oven for	488
Cores:	100
Comparison of tensile and transverse test methods for determin-	
ing strength of baked	497
Compression test for weakly bonded unbaked	492
Design factors of, for aluminum alloy castings	74
Linseed oil for	100
Penetration of oxide into, for steel castings	474
Perilla and corn oils for	101
Permeability investigations of	507
Permeability testing of487,	
Rosin for	102
Slag attack on, for steel castings	473
Soya bean oil for	101
Strainer gate	48
Corn oils for cores. Perilla and	101
Cost accounting, Advantages to individual foundry of good	577
Cost accounts, Classification of foundry	582
Cost departments, Definitions of foundry	581
Cost divisions of a foundry	579
Cost group, Development of nonferrous	738

	Page
Cost System:	
Advantages to industry of standard	578
Distribution of overhead expenses in	592
Costs:	577
Cleanliness as an aid in reducing foundry	189
Comparisons of materials handling	185
Data on, in using briquetted cast iron borings in cupola	465
Electricity, in materials handling	169
How furnace linings affect power	663
Individual castings	606
Melting, of nonferrous metals	446
Nonferrous foundry	737
Operating, of melting cast iron in electric furnace	751
Reducing materials handling, in jobbing foundries	541 550
Schedule of, for melting nonferrous metals	448
Crucibles:	110
Furnace efficiency in melting nonferrous metals in	442
Study of nonferrous melting in	441
Cup test for malleable iron temperatures	26
Cupola cast iron, Comparison of electric-furnace and	758
Cupola cast irons, Carbon and sulphur in	385
Cupola practice, Nonferrous melting and refractory linings in	664
Cupolas:	
Briquetting cast-iron borings for use in	460
Coke requirements for melting malleable iron in	567
Cost data on using briquetted cast-iron borings in	465
Electric furnace and, for melting malleable iron	562 462
Refractories for, melting nonferrous metals	652
Sulphur reduction in electric furnace and, method of producing	002
malleable iron	565
Use of pitch coke in	393
Cutting speeds, Machinability in terms of malleable iron	227
Cylinder Cast Iron:	
Physical property changes on heating auto	869
Some phases of heat treatment of alloy and	865
D	
D	
Deep-etch testing, Application of, to aluminum, bronze and yellow	810
Deep-etch testing, Application of, to aluminum, bronze and yellow	000
brasses	826 811
Deflection in transverse tests of cast iron	699
Densities of cast metals	115
Density of mold and ramming for steel castings	319
Depreciation of foundry plant and equipment	604
Design:	
Air furnace	4
Factors in core, for aluminum alloy castings	74
Pattern, as affecting properties of aluminum castings	73
Die Casting:	Bor
Alloys used in	725
Dies for	727
Machines for	729 723
Diesel-engine liner castings	845
Dilatometric methods for specific volume	125

INDEX	903
-------	-----

	Page
Drawing and quenching, Air and oil, of alloy cast irons	877 319 572
Coke requirements for cupola melting of malleable iron using. Sand preparation in malleable foundry using. Durability of foundry sands.	567 569 482
E	
Elasticity of cast iron, Modulus of Electric Furnace:	719
Continuous melting from cold stock of gray iron in	749 562 751 563
iron Electric-furnace iron, Comparison of cupola and	565 758
Electric melting, Charges of cast iron in	751
Electricity, Costs of, in materials handling Enameling Cast Iron:	169
Effects of chromium in	345
Effects of combined and temper carbons in	356
Effects of nitrogen in	343
Effects of surface layers in	342 332
Study of blistering enect when. Study of blistering in, as affected by burned-in molding sand	340
Enameling test "range" method, Cast iron	367
F	
Facing and backing sand, Requirements of, for steel castings	291
Facing and backing sand, Requirements of, for steel castings Facing and backing sand for steel castings	313
Facing and backing sand, Requirements of, for steel castings Facing and backing sand for steel castings	313 528
Facing and backing sand, Requirements of, for steel castings Facing and backing sand for steel castings Facing mixtures for auto castings Facings, Green sand, for light, medium and heavy castings	313 528 536
Facing and backing sand, Requirements of, for steel castings Facing and backing sand for steel castings Facing mixtures for auto castings Facings, Green sand, for light, medium and heavy castings Failures of nonferrous furnace linings, Causes of	313 528 536 646
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facing mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Failures of nonferrous furnace linings, Causes of. Fatigue tests of cast iron.	313 528 536
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facing mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Failures of nonferrous furnace linings, Causes of. Fatigue tests of cast iron. Feed and riser heads for cast iron. Feeding castings without risers.	313 528 536 646 709
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facing mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Failures of nonferrous furnace linings, Causes of. Fatigue tests of cast iron. Feed and riser heads for cast iron. Feeding castings without risers. Fineness test of foundry sand.	313 528 536 646 709 53 59 482
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facing mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Failures of nonferrous furnace linings, Causes of. Fatigue tests of cast iron. Feed and riser heads for cast iron. Feeding castings without risers. Fineness test of foundry sand. Fireclay flour, Use of, in synthetic foundry sands. Fireclay-silica ganister refractory cements for nonferrous furnace	313 528 536 646 709 53 59 482 519
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facing mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Failures of nonferrous furnace linings, Causes of. Fatigue tests of cast iron. Feed and riser heads for cast iron. Feeding castings without risers. Fineness test of foundry sand. Fireclay flour, Use of, in synthetic foundry sands. Fireclay-silica ganister refractory cements for nonferrous furnace linings	313 528 536 646 709 53 59 482 519
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facing mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Failures of nonferrous furnace linings, Causes of. Fatigue tests of cast iron. Feed and riser heads for cast iron. Feeding castings without risers. Fineness test of foundry sand. Fireclay flour, Use of, in synthetic foundry sands. Fireclay-silica ganister refractory cements for nonferrous furnace linings Fluidity tests of cast iron. Fluxes for sulphur removal from air-furnace iron.	313 528 536 646 709 53 59 482 519
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facings mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Failures of nonferrous furnace linings, Causes of. Fatigue tests of cast iron. Feed and riser heads for cast iron. Feeding castings without risers. Fineness test of foundry sand. Fireclay flour, Use of, in synthetic foundry sands. Fireclay-silica ganister refractory cements for nonferrous furnace linings. Fluidity tests of cast iron. Fluxes for sulphur removal from air-furnace iron. Foundry:	313 528 536 646 709 53 59 482 519 656 807
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facing mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Fatigures of nonferrous furnace linings, Causes of. Fatigue tests of cast iron. Feed and riser heads for cast iron. Feeding castings without risers. Fineness test of foundry sand. Fireclay flour, Use of, in synthetic foundry sands. Fireclay-silica ganister refractory cements for nonferrous furnace linings. Fluidity tests of cast iron. Fluixes for sulphur removal from air-furnace iron. Foundry: Cleanliness and neatness as an aid to operation of.	313 528 536 646 709 53 59 482 519 656 807 15
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facings mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Failures of nonferrous furnace linings, Causes of. Fatigue tests of cast iron. Feed and riser heads for cast iron. Feeding castings without risers. Fineness test of foundry sand. Fireclay flour, Use of, in synthetic foundry sands. Fireclay-silica ganister refractory cements for nonferrous furnace linings. Fluidity tests of cast iron. Fluxes for sulphur removal from air-furnace iron. Foundry:	313 528 536 646 709 53 59 482 519 656 807
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facing mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Fatigue tests of cast iron. Feed and riser heads for cast iron. Feeding castings without risers. Frineness test of foundry sand. Fireclay flour, Use of, in synthetic foundry sands. Fireclay-silica ganister refractory cements for nonferrous furnace linings. Fluidity tests of cast iron. Foundry: Cleanliness and neatness as an aid to operation of. Cost divisions of a. Materials handling and storage in. Ventilation of	313 528 536 646 709 53 59 482 519 656 807 15 186 579 168 181
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facing mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Failures of nonferrous furnace linings, Causes of. Failures of cast iron. Feed and riser heads for cast iron. Feeding castings without risers. Fineness test of foundry sand. Fireclay flour, Use of, in synthetic foundry sands. Fireclay-silica ganister refractory cements for nonferrous furnace linings Fluidity tests of cast iron. Fluxes for sulphur removal from air-furnace iron. Froundry: Cleanliness and neatness as an aid to operation of. Cost divisions of a. Materials handling and storage in. Ventilation of. Foundry practice, Stronger aluminum castings by improved.	313 528 536 646 709 53 59 482 519 656 807 15 186 579 168 181 65
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facings mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Failures of nonferrous furnace linings, Causes of. Fatigue tests of cast iron. Feed and riser heads for cast iron. Feeding castings without risers. Fineness test of foundry sand. Fireclay flour, Use of, in synthetic foundry sands. Fireclay-silica ganister refractory cements for nonferrous furnace linings. Fluidity tests of cast iron. Fluxes for sulphur removal from air-furnace iron. Foundry: Cleanliness and neatness as an aid to operation of. Cost divisions of a. Materials handling and storage in. Ventilation of. Foundry practice, Stronger aluminum castings by improved. Foundry scrap, Causes of malleable.	313 528 536 646 709 53 59 482 519 656 807 15 186 579 168 181
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facing mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Failures of nonferrous furnace linings, Causes of. Failures of cast iron. Feed and riser heads for cast iron. Feeding castings without risers. Fineness test of foundry sand. Fireclay flour, Use of, in synthetic foundry sands. Fireclay-silica ganister refractory cements for nonferrous furnace linings Fluidity tests of cast iron. Fluxes for sulphur removal from air-furnace iron. Foundry: Cleanliness and neatness as an aid to operation of. Cost divisions of a. Materials handling and storage in. Ventilation of Foundry practice, Stronger aluminum castings by improved. Foundry scrap, Causes of malleable. Furnace Charges: Calculation of malleable iron.	313 528 536 646 709 53 59 482 519 656 807 15 186 579 168 181 65
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facings mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Failures of nonferrous furnace linings, Causes of. Failures of cast iron. Feed and riser heads for cast iron. Feeding castings without risers. Fineness test of foundry sand. Fireclay flour, Use of, in synthetic foundry sands. Fireclay-silica ganister refractory cements for nonferrous furnace linings. Fluidity tests of cast iron. Fluxes for sulphur removal from air-furnace iron. Foundry: Cleanliness and neatness as an aid to operation of. Cost divisions of a. Materials handling and storage in. Ventilation of. Foundry practice, Stronger aluminum castings by improved. Foundry scrap, Causes of malleable. Furnace Charges: Calculation of malleable iron. Steel scrap for malleable	313 528 536 646 709 53 59 482 519 656 807 15 186 579 168 181 65 3
Facing and backing sand, Requirements of, for steel castings. Facing and backing sand for steel castings. Facing mixtures for auto castings. Facings, Green sand, for light, medium and heavy castings. Failures of nonferrous furnace linings, Causes of. Failures of cast iron. Feed and riser heads for cast iron. Feeding castings without risers. Fineness test of foundry sand. Fireclay flour, Use of, in synthetic foundry sands. Fireclay-silica ganister refractory cements for nonferrous furnace linings Fluidity tests of cast iron. Fluxes for sulphur removal from air-furnace iron. Foundry: Cleanliness and neatness as an aid to operation of. Cost divisions of a. Materials handling and storage in. Ventilation of Foundry practice, Stronger aluminum castings by improved. Foundry scrap, Causes of malleable. Furnace Charges: Calculation of malleable iron.	313 528 536 646 709 53 59 482 519 656 807 15 186 579 168 181 65

	Page
Furnace Linings: Factors conducive to long life of nonferrous	652
How they affect power costs.	663
Silicon-carbide refractories for nonferrous.	444
Furnace operation, Malleable	25
Furnaces:	20
Application of induction, for melting cast iron	438
Factors conducive to long life of linings for nonferrous	652
Induction, for nonferrous and cast iron foundries	433
Refractories for nonferrous melting	644
Refractory cements for induction	659
Refractory-maintenance cements for nonferrous	655
Types of refractory linings for nonferrous	645
G	
Ganister refractory cements, Fireclay-silica, for nonferrous furnace	
linings	656
Gate cores, Strainer	48
Gates, Skimmer	49
Gates and risers, Definitions pertaining to	41
Gates and risers for steel castings	165
Gating:	
Aluminum castings	80
Pouring and, of iron castings	41
Principal types of	46
Shell castings	57
Grading, Report of committee on, 1930	510
Grain distribution in foundry sands	511
Grain residue, Effects of grain shape and, on foundry sands	378
Grain Shape:	378
Effect of grain residue and, on foundry sands	310
Grains, Compound, in foundry sand	511
Graphite, Examination of, in cast iron	633
Gray Iron:	000
Continuous melting from cold stock of, in electric furnace	749
Ideal analysis of stove-plate	755
Gray iron castings, Sand qualities for light, medium and heavy	523
Gray Iron Foundries:	
Standard cost system for	577
Synthetic foundry sand control in malleable and	518
Gray iron manufacture, Simple methods for improvement and	201
control of	625
Green-Sand Molds:	300
Considerations of, for steel castings	319
Dry and, for steel castings	536
Green-sand facings for light, meutum and neary castings	990
Н	
Hardness:	=00
Brinell, of cast iron	708
Brinell, of gray cast iron after heating for 500 hours	831
Report of sub-committee on mold permeability and, 1930	509
Hardness test of sand molds	482
Chrome-nickel-manganese cast iron	270
Cylinder and alloy cast iron, Some phases of	
Data on low-temperature, of cast iron	827

NDEX			

INDEX	905
	Page
Heat Treatment: Effects of, on tensile strength of cast iron Effects of various, on physical properties of cast iron Some phases of cylinder and alloy cast iron Hot pouring, Effect of, on brass castings Hot shortness and shrinkage of aluminum castings	832 875 865 816 73
1	
Impact tests on cast iron, Repeated	707
Application of, for melting cast iron	438 433 659 193
Ingot Metal: Application of brass, in industry. Effect of remelting on nonferrous. Virgin versus, in brass foundry. Iodine number as measure of oxidation of core oils. Iron and scrap storage. Iron castings, Gating and pouring.	
J	
Jobbing foundries, Reducing materials handling costs in	541
K	
Keep's shrinkage test for cast iron	627
L	
Ladles and pots for aluminum castings, Care of melting and of holding. Linear shrinkage, Investigation of. Linseed oil for cores. Liquid shrinkage of cast metals.	85 130 100 107
M	
Machinability: Cutting speeds of malleable iron in terms of Experimental determination of malleable iron. Factors affecting malleable iron. Malleable iron, as affected by depth below casting surface. Opposing viewpoints on malleable iron.	227 215 210 232 211
Malleable castings: Effect of carbon on resistance to threading of	226 , 528
Malleable Foundry: Sand preparation in, using duplex process. Scrap causes in. Synthetic foundry sand control in gray iron and. Malleable Furnace:	569 3 518
Coal for pulverized-coal firing of	35 25

Mr. W	Page
Malleable Furnace: Steel scrap for charges in	- 00
Tests of refractories for	20
Malleable Iron:	1.2
Annealing duplex-melted	572
Chemistry of melting of	37
Coke requirements for cupola melting of	567
Cupola and electric furnace for melting	562
Economic advantages of air furnace for melting	2
Experimental determination of machinability of	215
Factors affecting machinability of	210
Factors affecting oxidation of	20
Machinability of, as affected by depth below casting surface	232
Machinability in terms of cutting speeds of	227
Opposing viewpoints on machinability of	211
Oxidation of silicon in	22
Pouring	30
Pulverized-coal-fired air furnace for melting	1
Refractories for electric furnaces for	563
Slag removal in melting of	23
Sulphur reduction in cupola-electric furnace method of producing	565
Sulphur removal from air-furnace	15 27
Temperature measurements of	26
Temperatures of cup test for	18
Malleable practice, Continuous melting process as applied to	561
Manganese, Relation between sulphur and, in cast iron	419
Manganese-Chrome-Nickel Cast Iron:	220
Effects of water quenching	882
Heat treatment of	879
Market research and sales analysis	92
Materials Handling:	
Cost comparisons in	185
Costs of electricity in	169
Reducing costs of, in jobbing foundries	541
Storage and, in foundry operations	168
Materials handling in a core room	273
Melting:	
Application of induction furnace for cast iron	438
Care of holding pots and ladles and of, for aluminum castings	85
Charges of cast iron in electric	751
Chemistry of malleable iron	37
Coke requirements for cupola, of malleable iron	567 561
Continuous, from cold stock of gray iron in electric furnace	749
Cost schedule for nonferrous metal	448
Costs of nonferrous metal	446
Cupola and electric furnace for malleable iron	562
Economic advantages of air furnace for malleable iron	2
Effects of variations in conditions of, on cast iron	683
Furnace efficiency in, of nonferrous metals in crucibles	442
Influence of repeated, on sulphur content of molten cast iron	389
Metal losses in nonferrous metal	445
Nonferrous, and refractory linings in cupola practice	664
Operating costs of cast iron, in electric furnace	751
Pulverized-coal-fired air furnace for malleable iron	1
Refractories for cupola, of nonferrous metals	652
Slag removal in malleable iron	23
Study of nonferrous crucible	441
Tendency for cast irons to attain same carbon content on	000
repeated	386

INDEX	907
CO CO TO MANUAL TO THE PERSON NAMED IN COLUMN TO THE PERSON NAMED	

	Page
Melting and pouring, Effects of temperatures of	54 644
Melting loss in cupola using briquetted cast-iron borings Metal losses in melting nonferrous metals Metallographic examination of cast iron	462 445 630
Moisture, Effect of, in steel sands	316 519 552
Mold hardness, Report of sub-committee on mold permeability and, 1930	509 509
Molds: Density of, for steel castings	319
Green and dry-sand, for steel castings	319 300 471
Surface oxides of steel castings in sand	472
Effects of clay bond additions to steel. Effects of heat on permeability of	312 259 483
Study of blistering in enameling cast iron as affected by burned-in	340
Molding sand control in Australian steel foundries	156
N	
Nickel-Chrome-Manganese Cast Iron: Effect of water quenching Heat treatment of	882
Heat treatment of . Nitrogen, Effects of, in enameling cast iron	343
Care and maintenance of fuel-fired furnace linings in	644 517
Induction furnaces for cast iron and. Nonferrous foundry cost group, Development of Nonferrous foundry costs	433 738 737
Nonferrous furnace linings, Silicon-carbide refractories for Nonferrous furnaces:	646
Causes of failures of linings of	652 656
Refractories for melting in	644 655 656
Types of refractory linings for	645 200
Nonferrous Melting: Refractory linings and, in cupola practice	664 441
Nonferrous Metals: Cost schedule for melting	448
Costs of melting. Furnace efficiency in melting, in crucibles. Metal losses in melting.	446 442 445
Permanent-mold casting of	724 652
Solidification and solid shrinkage of	139

	Pag
0	
Oil and air quenching and drawing of alloy cast irons Oven, Standard laboratory, for baked core tests	87
Overhead expenses, Distribution of, in cost systemOxidation:	592
Factors affecting malleable iron. Iodine number as measure of core oil	10:
Oxides: Penetration of, into cores for steel castings. Surface, of sand molds in steel foundries	474
P	
Dath and design on affection annualization of almost annual and	
Pattern design as affecting properties of aluminum castings Pearlite, Examination of, in cast iron	636
"Peeling" of sand from steel castings, Factors affecting	293
Perilla and core oils for cores. Permanent-mold castings of nonferrous metals Permeability:	101 724
Core, investigations	50%
Core, testing	492
Effect of heat on sand	259
Report of sub-committee on mold hardness and, 1930	509
Shear strength, moisture and, of synthetic foundry sands	519
Permeability control of foundry sands	381
Phosphorus, Curious relation between carbon, sulphur and, in cast iron	427
Phosphorus and sulphur in steel, Report of joint committee on inves-	
tigation of, 1930	721
Tests of	627
Use of high-sulphur	399
Pin-hole penetration of steel castings, Factors in blows and	315
Pitch coke in cupolas, Use ofPlant and equipment, Depreciation of foundry	604
Pots and ladles for aluminum casting, Care of melting and of holding Pouring:	85
Basins	320
Effects of temperatures of, on steel castings	54
Gating and, of iron castings	41
Malleable iron	30
· Technique for aluminum	87
Powdered coal combustion	33
Pulverized-coal-fired air furnace for melting malleable iron Pulverized-coal firing of malleable furnace, Coal for	35
Q	
Quenching:	001
Effect of water, on chrome-nickel-manganese cast irons	882 877 877
Quenching mediums on cast frons, Effects of	872

T	-	n	-	-

.

INDEX	909
	Page
R	
Ramming steel castings, Density of mold and	319
Core sand Sand, in steel foundries	533 289
Reclamation installation, Sand, in steel foundry	307
and, 1930	516
Cupola, for melting nonferrous metals Electric furnace, for malleable iron	
Nonferrous melting furnace	
Tests of, for air furnaces	
Factors in specifications for	655 656
Induction furnace Silicon-carbide base, for nonferrous furnaces	659 656
Spalling of	659
Nonferrous melting and, in cupola practice	664 645
Refractory-maintenance cements in nonferrous foundry	655
Remelting, Effect of, on nonferrous ingot metal	200 53
Risers: Aluminum castings	83
Definitions pertaining to gates andFeeding castings without	41 59
Rosin for cores	165 102
S	
Safety work, Cleanliness as an aid to	191 92
Aluminum foundry	532
Auto castings produced in synthetic foundry Bentonite as bonding material for steel foundry	518 514
Colloidal properties of foundry	514 511
Compression strength test of foundry Data on nonferrous foundry	483 517
Durability of foundry Effects of grain residue and grain shapes on foundry	482 378
Effects of moisture in steel	316 313
Factors affecting "peeling" of, from steel castings	293 482
Grain distribution in. Ideal, for aluminum casting.	511 76
Permeability, shear strength and moisture of synthetic foundry Permeability control of foundry	519 381
Preparation of, in malleable foundry using duplex process	569
Qualities of, for light, medium and heavy gray iron castings	523

	rage
Sand:	
Report of committee on conservation and reclamation of foun-	516
dry, 1930	291
Screen analysis of foundry	376
Sieve analyses of foundry	512
Standard, for testing mold and core sands	483
Status of foundry sand control as seen by producer of	373
Tests for colloids in foundry	483
Use of fireclay flour in synthetic foundry	519
Sand Control:	
Status of foundry, as seen by sand producer	373
Synthetic, in producing malleable castings524	
Synthetic foundry, in gray iron and malleable foundries	518
Sand facings, Green, for light, medium and heavy castings	536
Sand facing mixtures for auto castings	528
Sand grading, Report of committee on, 1930	510
Sand grain shape, Effect of, on steel castings	310
Sand Handling:	FFA
Costs of	550
Methods of	548
Sand Molds:	400
Hardness test of	482 471
	472
Surface oxides of steel castings in	307
Sand storage	178
Sand tests, Report of committee on, 1930	481
Scrap:	*01
Causes of malleable foundry	3
Steel, for malleable-furnace charges	20
Scrap iron storage	173
Screen analysis of foundry sands	376
Secondary metal in brass foundry	, 196
Shear strength, moisture and permeability of the synthetic foundry	
sands	519
Shearing test for cast iron	627
Shrinkage:	
Definition of contraction, solidification and	42
Definition of contraction and	109
Distribution of solidification and	111
Factors affecting	43
Hot shortness and, of aluminum castings	73
Investigation of linear	130 107
Liquid, of cast metals	139
Temperature measurements to evaluate	121
Shrinkage test, Keep's, for cast iron	627
Sieve analysis of different foundry sands	512
Silicon:	012
Effects of variations of, on tensile strength of cast iron	699
Oxidation of, in malleable iron	22
Silicon-carbide-base refractory cements for nonferrous furnaces	656
Silicon-carbide refractories for nonferrous furnace linings	444
Skimmer gates	49
Slag attack on cores for steel castings	473
Slags:	
Characteristic analyses of air-furnace	24
Removal of, in malleable melting	23
Slush casting	723
Coftoning points of east iven Date on	

	Page
Solidification: Definition of contraction, shrinkage and	42
Distribution of shrinkage and	111
Solid shrinkage and, of several nonferrous metals	139
Soya bean oil for cores	101
Spalling of refractory cements	659
Specific Volume:	003
Change in, of cast metals	125
Liquid, and temperature curve	127
Liquid aluminum	134
Solid, and temperature curve	129
Specifications:	
Factors of, for refractory cements	655
Recent, for cast iron	703
Value of chemical, for core oils	98
Standard Cost System:	
Advantages of, to industry	578
Gray iron foundry	577
Standard laboratory oven for baked core tests	488
Steadite, Method for showing, in cast iron	639
Steel:	
Cast iron charges with	404
Report of joint committee on investigation of phosphorus and	
sulphur in, 1930	721
Steel Castings:	
Density of mold and ramming for	319
Effects of pouring temperatures for	320
Effects of sand grain shape on	310
Facing and backing sand for	313
	293
Factors in blows and pin-hole penetration of	315
Factors of green and dry-sand molds for	319
Gates and risers for	165
Green-sand mold considerations for	300
Penetration of oxide into cores for	474
Pouring temperature effect on	154
Requirements of facing and backing sands for	291
Slag attack on cores for	473
Surface oxides of, in sand molds	472 309
The most potent variable in	
Steel founding as practiced in Australian plants	146
Molding sand control in Australian	156
Notes on behavior of sand molds in.	471
Reclamation of sand in	289
Synthetic sands in Australian	163
Steel Foundry Sand:	100
Bentonite as bonding material for	314
Effects of clay bond additions to	312
Effects of moisture in	316
Reclamation installation for	307
Steel scrap for malleable-furnace charges	20
Storage:	
Iron and scrap	173
Materials handling and, in foundry operations	168
Sand	178
Stove-plate gray iron, Ideal analysis of	755
Strength:	
Comparison of transverse and tensile test method for determin-	
ing baked core	497
Compressive, of cast iron	702

	Page
Strength:	
Effect of removal of skin on cast iron	688
Moisture, permeability and shear, of synthetic foundry sands	319
Relations of transverse and tensile, of series of cast irons	700
Transverse, of cast iron	689
Variables which affect aluminum alloy castings as to	67
Strength test, Compressive, of foundry sands	483
Stresses in cast iron, Test bars used to show relief of	866
Sulphur:	900
Analytical procedure for determining high, in cast 'iron	396 385
Carbon and, in cupola irons	427
Influence of repeated melting on content of, in molten cast iron	
Reduction of, in cupola-electric furnace method of producing	
malleable iron	565
Relation between manganese and, in cast iron	419
Removal of, from air-furnace malleable iron	15
Sulphur in steel, Report of joint committee on investigation of phos-	
phorus and, 1930	721
Sulphur pig iron, Use of high	399
Synthetic Foundry Sand:	
Auto castings produced in	518
Control of, in gray iron and malleable foundries	518
Control of, in producing malleable castings52	
In Australian steel foundries	163
Permeability, shear strength and moisture of	519
_	
. T	
M	107
Temperature curve, Liquid specific volume and	127
Temperature curve, Solid specific volume and	129
Temperature Measurement:	200
Cast iron	392 27
Malleable iron	121
Temperatures:	141
Aluminum, for casting	86
Cup test for malleable iron	26
Effects of melting and pouring	54
Effects of pouring, on steel castings	
Pouring, of aluminum	86
Tensile Strength:	
Cast iron	701
Cast iron, after heating 500 hours	832
Relations of transverse and, of series of cast irons	700
Silicon variations and their effects on cast iron	699
Tensile Strength Test:	
Core sand	486
Core sand mixtures	492
Tensile test methods, Comparison of transverse and, for determining	
strength of baked cores	497
Test Bars:	
Cast iron	397
Study of, for aluminum castings	67
Use of, to show relief of stresses in cast iron	866
Test methods, Comparison of tensile and transverse, for determining	
strength of baked cores	497
Test procedure for deep-etching brass	811
Testing:	04-
Application of deep-etch, to aluminum, bronze and yellow brasses	
Colloids in foundry sands	483

	Paye
Testing:	-
Comparison of methods of aluminum alloy castings	69
Core permeability48	
Methods of, for bond clays	481
Standard sand for mold and core sand	483
Tests:	710
Bibliography on properties and, of cast iron	710
Cast iron, as affecting enameling	332
Chill, for cast iron	397
Compression, for weakly bonded unbaked cores	492
Compressive strength, of foundry sands	483
Core, Report of sub-committee on, 1930	480
Core, Standard laboratory oven for baked	488
Correlation of mechanical, for cast iron	673
Cup, for malleable iron temperatures	26
Deep-etch, of brass	810
Deflection in transverse, of cast iron	699
Fatigue, of cast iron	709
Fineness, of foundry sands	482
Fluidity, of cast iron	807
Hardness, of sand molds	482 627
Keep's shrinkage, for cast iron	627
Pig iron	367
"Range" method of cast iron enameling	14
Refractory, for air furnaces	687
Relation between mechanical, of cast iron	707
Repeated impact, on cast iron	481
Shearing, for cast iron	627
Tensile strength, for core-sand mixtures	492
Tensile strength, of core sands	486
Threading of malleable castings, Effect of carbon on resistance to	226
Training:	220
Apprentice, Discussion on	775
Apprentice, in Australian foundries	151
Foundry apprentice	767
Need for foundry apprentice	761
Report of committee on apprentice, 1930	771
Transverse Strength:	
Cast iron	689
Relation of tensile and, of series of cast irons	700
Transverse test, Comparison of tensile and, for determining strength	
of baked cores	497
V	
V	
Ventilation of a foundary	181
Ventilation of a foundry	198
virgin versus ingut metal in brass loundry	130
W	-
Workers, How environment affects	187
X	
	-
X-ray examination of castings to improve production methods	70
Y	
Vollow house Application of door stok testing to aluminum brongs and	996

References to Transactions as printed in Monthly "Transactions and Bulletin"

References to page numbers as shown in the foregoing and following indexes correspond to issues of the monthly publication "Transactions and Bulletin," in which the 1930 Transactions material has appeared, according to the following schedule:

	Pages
May, 1930	1-96
June, 1930	97-192
July, 1930	193-288
August, 1930	289 - 384
September, 1930	385 - 480
October, 1930	481-576
November, 1930	577 - 672
December, 1930	673 - 736
January, 1931	737-800
February, 1931	801-864
March, 1931	865-916

Authors' Index

	Page
Ash, E. J., and Saeger, C. M., Jr.—Methods for Determining the Volume Changes Undergone by Metals and Alloys During	
Casting	107
Ballard, E. H.—Training—Apprentice to Foreman	767
Batty, George—The Most Potent Variable	309
Booth, W. M.—Materials Handling and Storage in Foundry Operations	168
Bull, R. A.—Report of A. F. A. Representative on Joint Committee on Investigation of Phosphorus and Sulphur in Steel	721
Campbell, F. D.—Reducing Materials-Handling Costs in Jobbing Foundries	541
Carter, J. LA Standard Cost System for Gray Iron Foundries	577
Clark, Daniel-Steel Founding as It Is Practiced in Australian Plants	146
Dietert, H. W.—Report of Sub-Committee on Mold Permeability and	
Hardness	509
Freund, C. JReport of A. F. A. Committee on Apprentice Training	771
Gingerich, E. M., with Rowe, H. J., and Stay, T. D.—Stronger Aluminum Castings by Improved Foundry Practice	65
Girardet, L. F. C.—Simple Methods for Improvement and Control of	00
Gray Iron Manufacture	624
Gitzen, J. A.—Value of Analysis and Specification for Core Oils	97
Goodale, Paul L.—Notes on Behavior of Sand Molds in Steel Foundries	471
Graham, W. F., and Meisse, L. A.—Deep-Etch Test of Brass	810
Grubb, A. A.—Report of Committee on Grading	510
Harrington, R. F.—Report of Committee on Conservation and Recla-	010
mation	516
Harrison, W. N., and Krynitsky, A. I.—Blistering Tendency of Some Cast Irons When Enameled	332
Hartwell, A., Jr., and Walls, F. J.—Some Phases of Heat Treatment of Cylinder and Alloy Irons	865
Hill, D. B.—Core Room Conveyors	273
Jennings, T. F.—Chromium in Cast-Iron Mixtures	891
	031
Kerlin, W. Worley—Status of Foundry Sand Control as Seen by Sand Producer	373
Krueger, Rexford H., and MacPherran, R. S.—Effects on Cast Iron of Prolonged Heating at 800-1100 Degs. Fahr	826
Krynitsky, A. I., and Harrison, W. N.—Blistering Tendency of Some Cast Irons When Enameled	332
MacKenzie, Jas. T.—Carbon and Sulphur in the Cupola—Some Properties of Coke.	385
MacPherran, R. S., and Krueger, Rexford H.—Effects on Cast Iron of Prolonged Heating at 800-1100 Degs. Fahr	826

Mayne, B. R.—Continuous Process as Applied to Malleable Practice	561
Meisse, L. A., and Graham, W. F.—Deep-Etch Test of Brass	810
Newman, J. PValue of Sales Analysis and Market Research	92
Paulson, Wm. E.—Overcoming Alloy Ingot Troubles in the Brass Foundry	193
Pearce, J. G Correlation of Mechanical Tests for Cast Iron	673
Pugh, M. DProfitable Reclamation of Sand in Steel Foundries	289
Rayner, Harry-Briquetting Cast-Iron Borings for Use in the Cupola	460
Ries, H.—Report of Committee on Standard Tests	481
Romanoff, Wm., and Thieme, C. O.—Application of Brass Ingot Metal in Industry	196
Ronceray, E. V.—Some Considerations in Gating and Pouring Castings	41
Rowe, H. J., with Gingerich, E. M., and Stay, T. D.—Stronger Aluminum Castings by Improved Foundry Practice	65
Saeger, C. M., Jr., and Ash, E. J.—Methods for Determining Volume Changes Undergone by Metals and Alloys During Casting	107
Saunders, W. M., and Saunders, W. M., Jr.—Effect of Heat on Permeability of Natural Molding Sands	259
Schwartz, H. A.—Factors Affecting Machinability of Malleable Cast Iron	210
Stay, T. D., with Gingerich, E. M., and Rowe, H. J.—Stronger Aluminum Castings by Improved Foundry Practice	65
Stern, Marc—Progress of Die-Casting Industry	723
Tama, Manuel—Induction Furnaces for Nonferrous and Iron Foundries	433
Thieme, C. O., and Romanoff, Wm.—Application of Brass Ingot Metal in Industry	196
Trapken, Ed.—Neatness and Cleanliness as an Aid to Foundry Operations	186
Turner, N. L.—Continuous Melting from Cold Stock of Gray Iron in Electric Furnace	749
Utley, S. Wells-Where Are the Young Foundrymen?	761
Walls, F. J., and Hartwell, A., Jr.—Some Phases of Heat Treatment of Cylinder and Alloy Irons	865
White, Harold E.:	
Care and Maintenance of Fuel-Fired Furnace Linings in the Nonferrous Foundry	644
Refractory-Maintenance Cements in the Nonferrous Foundry	654
. Study of Nonferrous Crucible Melting	441
Wilson, E. F.—Some Features of Pulverized-Coal-Fired Air Furnace	1
Young, E. R.—Report of Sub-Committee on Core Tests	486

